



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3637-041
Job Sheet 167838-A



Part No: D3637-041

Job Qty: 8 ea

Part Name: Bracket Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/17/17

Job Tracking No:

Due Date: 11/17/17

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV B IPP Rev:A New Issue 07-07-20 JLM Verified By:EC IPP Rev:B change to REV.B as per dwg 08-02-11 DD verified by:ec

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		11/16/17	0.00	0.00	Start Up Waterjet		De 18/02/02
100	Waterjet	8 pcs		11/16/17	0.00	0.55	Waterjet1		De 18/02/02
110	QC	8 pcs		11/16/17	0.00	0.00	QC2		De 18/02/02
120	QC	8 pcs		11/16/17	0.00	0.00	QC8		38
130	Brake NC	8 pcs		11/17/17	0.00	0.55	Brake NC 1		9-88 \$5.88
140	Small Fab	8 pcs		11/17/17	0.00	1.69	Small Fab		EB
150	QC	8 pcs		11/17/17	0.00	0.00	QC5		524
160	Packaging	8 pcs		11/17/17	0.00	0.00	Packaging3	5465	
170	QC21-SA	8 Ea		11/17/17	0.00	0.00	QC21		DAS 21 9-88

FEB 09 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MS20426AD3-3	Rivet	16 Ea (2 ea)	90-Start up Operation	5018535
M304S14GA	304SS sheet .080	.7200 sf (.09 ea)	140-Small Fab	
MS21059L4	Nutplate	8 Ea (1 ea)	140-Small Fab	5016885

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MS20426AD3-3	16	6,464	0
140-Small Fab	M304S14GA	1	64	0
	MS21059L4	8	73	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____ Description Wo _____		 S038483 AEROSPACE Bracket Assembly Part NO: D3637 - 041 Original Serial #: S038483 Revision: Operation: Change No: Start up Operation 02/02/18 Job No: 167838 - A		AGAINST DEPARTMENT/PROCESS <table border="1" style="width: 100%; border-collapse: collapse;"><tr><td>Cross tube</td><td>☐</td><td>Water Jet</td><td>☐</td><td>Engineering</td><td>☐</td></tr><tr><td>Small Fab</td><td>☐</td><td>Prod. Eng. Coord.</td><td>☐</td><td>Quality</td><td>☐</td></tr><tr><td>Finishing</td><td>☐</td><td>Rec/Store/Packaging</td><td>☐</td><td>Other</td><td>☐</td></tr><tr><td>Composite</td><td>☐</td><td>Supplier</td><td>☐</td><td></td><td></td></tr></table> Disposition MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval			Cross tube	☐	Water Jet	☐	Engineering	☐	Small Fab	☐	Prod. Eng. Coord.	☐	Quality	☐	Finishing	☐	Rec/Store/Packaging	☐	Other	☐	Composite	☐	Supplier	☐																																												
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OTHER :		Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632 - 5200 Email: sales@dartaero.com www.dartaerospace.com Drill Holes																																																																						

DART AEROSPACE LTD		Work Order:	167838-A
Description: Bracket		Part Number:	D3637-1
Inspection Dwg: D3637 Rev: B			Page 1 of 1

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